

LASER

Analog Laser Displacement Transducer



LAM Series

Key-Features:

- Available measurement ranges: 0.5 to 200 mm
- Resolution up to $0.2 \mu\text{m}$, linearity up to $\pm 1 \mu\text{m}$
- Excellent for highly dynamic measurements
- Measuring frequency up to 100 kHz
- Sampling rate up to 400 kHz
- Working temperature 0 to 50 °C
- LAM external evaluation electronics
- Analog output 4...20 mA, -10...10 V
- with Ethernet Interface

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OVERVIEW

The optical position measuring system LAM is used in touchless measurement applications. LAM distance sensors are available in various models so as to offer the suitable sensor type for any application.

Due to the high measuring frequency of up to 100 kHz this series is particularly suited for highly dynamic measurements. This high resolution of up to 0.05 μm guarantees reliable use in sophisticated measurements in quality control.

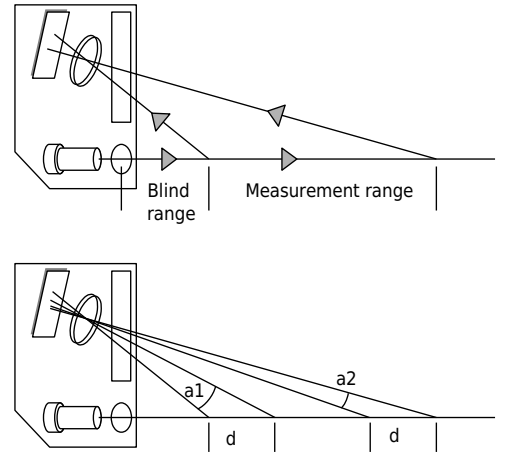
MEASURING PRINCIPLE

The LAM laser sensors are used for touchless position, or presence measuring of objects. They utilise the triangulation method for measuring. The laser beam hits the object as a small spot and the sensor's receiver defines the position of this spot. The relation of the angles is used to calculate the distance. The possible resolution and the accuracy change with the distance d : If d is near the sensor, it causes a large change to the angle a_1 . If d is farther away, the change to the angle is much smaller a_2 (see drawing).

The middle of the measuring rang is the reference distance. A light spot is focused on the object measured. The technology uses light impulses for very low dependence on constant ambient light. The projected light spot is mapped onto a position sensor through use of a lens. Diffuse reflection of the light of the light spot is important for the measurement. Depending on the reflectance of the area measured a fine self-actuated regulating circuit automatically adjusts the light intensity of the light source.

If the intensity of the reflected light is too low (min. 10% surface reflection), this will trigger error message F1: "too little light". With highly reflective surfaces reflecting the transmitting light directly into the reception optics will trigger error message F2: "too much light/reflection". Both errors are indicated by logic signals and LED displays. Analogue voltage describing the light intensity is delivered as additional information on the lighting conditions.

The output voltage "Distance" on pin 1 is emitted linear to the distance of the object. In addition to signal output $\pm 10\text{ V}$ the output signals 4...20 mA and an Ethernet interface are available (optional 0...10 V, 0...5 V, $\pm 5\text{ V}$). Two comparators can be used to adjust the limits for the object distance measured. Thus the ranges too close, OK or too far are defined. The respective range can be identified by the LED display..



Self test

Permanent monitoring of the reflected light tests if an object is within the measuring ranges and the intensity of the reflected light is adequate.

Response time and frequency response

The rise time of the analog output is particularly fast in laser sensors. On the LAM-N it is ca. 100 μs , 50 μs for the LAM-S and 5 μs for the LAM-F for rising to > 90% of the end value.

The cutoff frequency of the low pass filter can be adjusted with dip -switches (under the cover in the lid of the electronics unit).

The internal sampling rate of the sensor is not impacted by the dip-switch-settings. The filter frequencies specified on pages 9 and 10 correspond to the -3 dB bandwidth of the low pass filter. Higher frequencies and noise are reduced more and more, thus increasing the measuring accuracy.

Example: Set to 2.5 kHz a recorded oscillation of a frequency of 2 kHz is transmitted without considerable reduction. A frequency of 10 kHz, however, would be severely reduced.

Sensor head installation

To achieve absolutely accurate distance measurements, the light measuring beam must be aligned square to the measuring surface. Any tipping will geometrically cause a greater measured displacement.

When installing the laser measuring head be sure the laser light beam can neither directly nor indirectly (e.g. through reflection) hit the human eye. The laser warning decal must be applied to the sensor where it is clearly visible.

To adjust, use the MIN, OK and MAX LEDs.

At delivery the MIN and MAX values are set to the limits of the measuring range. Whilst the OK LED is lit the object is within the measuring range and reflecting adequate light.

INFORMATION

Surface measurement error

Surface-related measurement errors impacted by material and colour

Any materials, e.g. metal, plastic, ceramics, rubber and paper, can be measuring objects. Use only needs to be reviewed on an individual basis with highly reflective surfaces or liquids.

Surface reflectance

The sensor requires a minimum of 10% surface reflection to function properly. Only diffuse reflection can be used for measurement.

Lateral flare

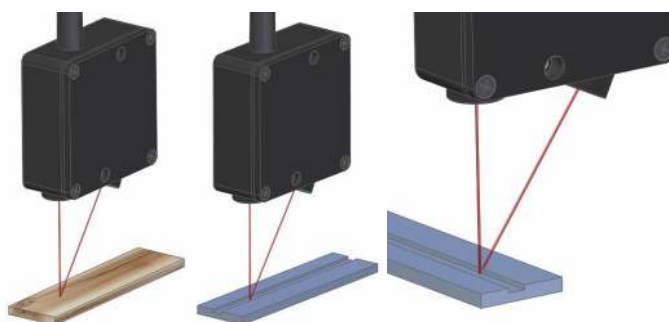
When projecting the light spot slight flare also occurs, which is reflected laterally by the measuring point, and then reaches the receiver. Highly reflective parts within the flare area close to the measuring point reflecting the flare directly to the receiver can result in measurement errors. Homogeneously scattering objects with the same level of reflectance do not cause this error. If the reflecting range is outside of the measuring point the errors can in worst case be 2%.

Beam entering the measured material

With slightly transparent plastics or cloudy liquids the measuring beam penetrates the medium to a certain level before the diffusely reflected light is reflected. Here the true measuring plane must be expanded by the penetration depth. In individual cases this can only be determined experimentally.

Striped objects

If the measuring objects have light/dark stripes, e.g. wood, the sensor must be mounted with the optical axis parallel to the direction of the stripe (see drawing right). The LAM lasers with its small measuring points are ideally suited for this.



Light/ dark change within the measuring point

If a distance is measured at a point where the material transitions from a diffusely reflecting to a reflective material, hence has a strong change in the reflection factor, measurement errors can result. Based on the surface, here the maximum of the light intensity is not at the centre of the measuring point. However, if the line of the transition is in the direction of the optical axis, the error is minimal.

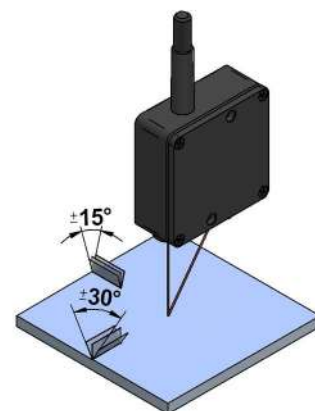
Change of the surface reflection factor during measurement

The LAM sensor features an automatic light intensity adjustment to adjust to well or low reflecting objects. If the surface reflection changes during the measurement it automatically readjusts accordingly.

Angle dependency of measurements

If the sensor is not square to the object surface the measurement has low angle dependency. On matt surfaces with high diffuse reflection the angle dependency is low, with reflective surfaces it is higher.

The object's angles of rotation around the x-axis can be reached up to $\pm 30^\circ$ without considerable measurement error, around the y-axis up to $\pm 15^\circ$. The measurement error shows to be a change between the output voltage / distance relation. If the angle is constant it can be eliminated through readjustment.



TECHNICAL DATA - SERIES LAM-S

- for dynamic measurements
- low noise
- measuring frequency up to 10 kHz
- sample rate 54 kHz
- Ethernet interface



| | | LAM-S-0,5 | LAM-S-2 | LAM-S-4 | LAM-S-10 | LAM-S-20 | LAM-S-50 | LAM-S-100 | LAM-S-200 | |
|-------------------------|--------|--|---------|---------|----------|----------|-----------|-----------|-----------|--|
| Measuring range | [mm] | 23,75...24,25 | 23...25 | 22...26 | 40...50 | 55...75 | 115...165 | 170...270 | 240...440 | |
| Cutoff frequency CF | | adjustable: 20 Hz ...10 kHz, (-3 db) please see page 10 for DIP switch settings and corresponding cutoff frequencies | | | | | | | | |
| Resolution at CF 10 kHz | [µm] | 0.3 | 1.3 | 2.6 | 6.5 | 13.0 | 32.5 | 65.0 | 200.0 | |
| Resolution at CF 20 Hz | [µm] | 0.02 | 0.10 | 0.20 | 0.50 | 1.00 | 2.50 | 6.00 | 20.00 | |
| Linearity error | [µm] | ±1 | ±4 | ±8 | ±20 | ±40 | ±100 | ±200 | ±400 | |
| Sampling rate | [kHz] | 54 (at the output of the electronics) | | | | | | | | |
| Analog output | | ±10 V, 4...20 mA, (optional: ±5 V, 0...20 mA, 0...10 V, 0...5 V) | | | | | | | | |
| Output impedance | [Ω] | approximately 0 (10 mA max.) | | | | | | | | |
| Temperature drift | [%/°K] | 0.02 | | | | | | | | |
| Light intensity | [VDC] | 0...10: Signal quality: <3 = risk of underexposure, ~5 = excellent, >8 = risk of overexposure | | | | | | | | |
| Digital output | | Ethernet TCP / IP | | | | | | | | |
| Max. extraneous light | [Lux] | 20000,00 | | | | | | | | |
| Light source | | Red pulsed laser diode, wavelength 650...670 nm | | | | | | | | |
| Laser class | | 2,00 | | | | | | | | |
| Isolation voltage | [VDC] | Sensor head IP64, electronics IP40 | | | | | | | | |
| Permissible vibration | | 5 g bis 1 kHz (20 g optional) | | | | | | | | |
| Housing material | | Aluminium | | | | | | | | |
| Protection class | | Sensor head IP64, electronics IP40 | | | | | | | | |
| Operating temperature | [°C] | 0...50 | | | | | | | | |
| Beam shape | | | | | | | | | | |
| Spot laser, ø | [mm] | 0.1 | 0.2 | 0.3 | 0.6 | 0.9 | 1.5 | 1.5 | 2.0 | |
| Output signal | | ±10 V, 4...20 mA, Ethernet, (optional: ±5 V, 0...20 mA, 0...10 V, 0...5V) | | | | | | | | |
| Supply | | 24 VDC / 250 mA (10...30 VDC) | | | | | | | | |
| External electronics | | included | | | | | | | | |

Note: Specifications on linearity and resolution refer to measuring a matt, white reference surface.

RESOLUTION AS FUNCTION OF FILTERSETTINGS

Sensor-Type: LAM-S-10, measurement range 10 mm. The measurement was recorded with an analog oscilloscope

| Measurement on a white target | | |
|-------------------------------|---------|------------|
| LAM-S-10 | Noise * | Resolution |
| 10.000 Hz | 13 mV | 6.5 µm |
| 7000 Hz | 12 mV | 6.0 µm |
| 4000 Hz | 8 mV | 4.0 µm |
| 1000 Hz | 6 mV | 3.0 µm |
| 250 Hz | 3 mV | 1.5 µm |
| 100 Hz | 2 mV | 1.0 µm |
| 25 Hz | 1.5 mV | 0.7 µm |
| 20 Hz | 1.0 mV | 0.5 µm |

| Measurement on a black target | | |
|-------------------------------|---------|------------|
| LAM-S-10 | Noise * | Resolution |
| 10.000 Hz | 200 mV | 100 µm |
| 7000 Hz | 180 mV | 90 µm |
| 4000 Hz | 150 mV | 75 µm |
| 1000 Hz | 100 mV | 50 µm |
| 250 Hz | 60 mV | 30 µm |
| 100 Hz | 40 mV | 20 µm |
| 25 Hz | 20 mV | 10 µm |
| 20 Hz | 15 mV | 7.5 µm |

* measured at analog output 10 V = 10 mm

TECHNICAL DATA - SERIES LAM-F

- for highly dynamic measurements
- measuring frequency up to 100 kHz
- Sample rate 400 kHz
- Ethernet interface



| | | LAM-F-0,5 | LAM-F-2 | LAM-F-4 | LAM-F-10 | LAM-F-20 | LAM-F-50 | LAM-F-100 | LAM-F-200 |
|--------------------------|--------|---|---------|---------|----------|----------|-----------|-----------|-----------|
| Measuring range | [mm] | 23.75...24.25 | 23...25 | 22...26 | 40...50 | 55...75 | 115...165 | 170...270 | 240...440 |
| Cutoff frequency CF | | adjustable: 230 Hz ...100 kHz, (-3 db) please see page 9 for DIP switch settings and corresponding cutoff frequencies | | | | | | | |
| Resolution at CF 100 kHz | [µm] | 0.8 | 3.5 | 7.0 | 17.5 | 35.0 | 50.0 | 100.0 | 330.0 |
| Resolution at CF 230 Hz | [µm] | 0.05 | 0.2 | 0.4 | 1.0 | 2.0 | 7.5 | 15.0 | 50.0 |
| Linearity error | [µm] | ±1.5 | ±6 | ±12 | ±30 | ±60 | ±150 | ±300 | ±600 |
| Sampling rate | [kHz] | 400 (at the output of the electronics) | | | | | | | |
| Analog output | | ±10 V, 4...20 mA, (optional: ±5 V, 0...20 mA, 0...10 V, 0...5V) | | | | | | | |
| Output impedance | [Ω] | approximately 0 (10 mA max.) | | | | | | | |
| Temperature drift | [%/°K] | 0,02 | | | | | | | |
| Light intensity output | [VDC] | 0...10: Signal quality: <3 = risk of underexposure, ~5 = excellent, >8 = risk of overexposure | | | | | | | |
| Digital output | | Ethernet TCP / IP | | | | | | | |
| Max. extraneous light | [Lux] | 20000,00 | | | | | | | |
| Light source | | red pulsed laser diode, wavelength 650...670 nm | | | | | | | |
| Laser class | | 2,00 | | | | | | | |
| Isolation voltage | [VDC] | 200 (0 V against housing) | | | | | | | |
| Permissible Vibration | | 5 g bis 1 kHz (20 g optional) | | | | | | | |
| Housing material | | Aluminium | | | | | | | |
| Protection class | | Sensor head IP64, electronics IP40 | | | | | | | |
| Operating temperature | [°C] | 0...50 | | | | | | | |
| Beam shape | | | | | | | | | |
| Spot laser, ø | [mm] | 0.1 | 0.2 | 0.3 | 0.6 | 0.9 | 1.5 | 1.5 | 2.0 |
| Output signal | | ±10 V, 4...20 mA, Ethernet, (optional: ±5 V, 0...20 mA, 0...10 V, 0...5V) | | | | | | | |
| Supply | | 24 VDC / 250 mA (10...30 VDC) | | | | | | | |
| External electronics | | included | | | | | | | |

Note: Specifications on linearity and resolution refer to measuring a matt, white reference surface.

RESOLUTION AS FUNCTION OF FILTERSETTINGS

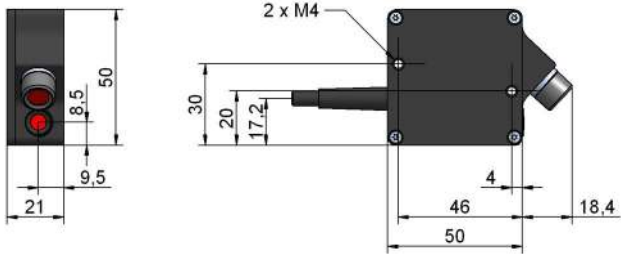
The measurement was done on a white target and recorded with an analog oscilloscope

| LAM-F-4 | Noise | Resolution |
|-----------|-------|------------|
| 100000 Hz | 32 mV | 6.4 µm |
| 70000 Hz | 30 mV | 6.0 µm |
| 40000 Hz | 22 mV | 4.4 µm |
| 10000 Hz | 12 mV | 2.4 µm |
| 2500 Hz | 8 mV | 1.6 µm |
| 1000 Hz | 5 mV | 1.0 µm |
| 250 Hz | 3 mV | 0.5 µm |
| 230 Hz | 2 mV | 0.4 µm |

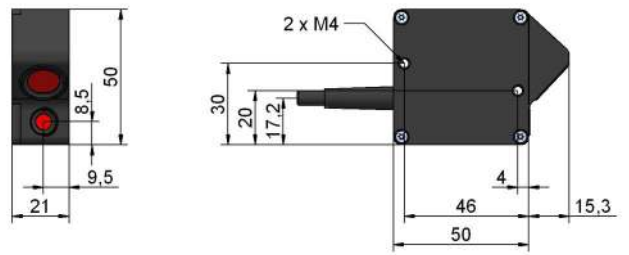
| LAM-F-0,5 | Noise | Resolution |
|-----------|-------|------------|
| 100000 Hz | 30 mV | 0.75 µm |
| 70000 Hz | 27 mV | 0.68 µm |
| 40000 Hz | 22 mV | 0.55 µm |
| 10000 Hz | 12 mV | 0.30 µm |
| 2500 Hz | 8 mV | 0.20 µm |
| 1000 Hz | 5 mV | 0.13 µm |
| 250 Hz | 4 mV | 0.10 µm |
| 230 Hz | 4 mV | 0.10 µm |

TECHNICAL DRAWING LAM-S, LAM-F

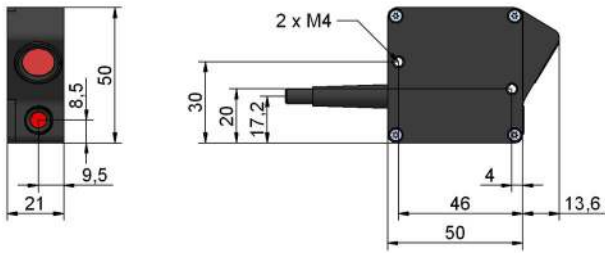
**LAM-S-0,5
LAM-F-0,5**



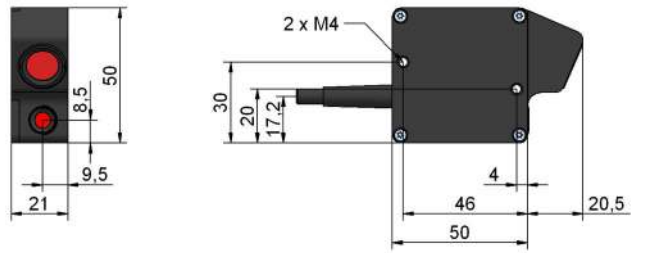
**LAM-S-2 / LAM-S-4
LAM-F-2 / LAM-F-4**



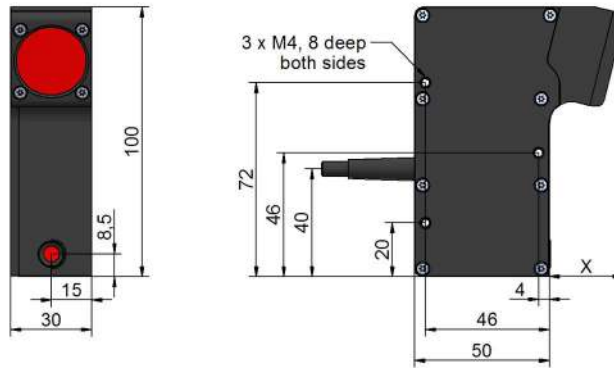
**LAM-S-10
LAM-F-10**



**LAM-S-20
LAM-F-20**

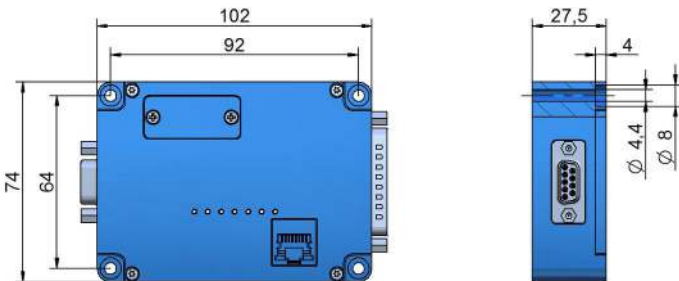


**LAM-S-50 / LAM-S-100 / LAM-S-200
LAM-F-50 / LAM-F-100 / LAM-F-200**



| Type | x |
|------|------|
| 50 | 26,6 |
| 100 | 25,8 |
| 200 | 27,5 |

Electronics housing LAM-S / LAM-F



PIN ASSIGNMENT / DIP SWITCH SETTINGS LAM-S, LAM-F

Assignment SUB-D connector, 25-pin

| PIN | Function | Colour |
|---------|--|--------|
| 1 | Distance output ± 10 V (0...10 V, ± 5 V, 0...5 V)* | white |
| 2 | Error+24 V/ 10 mA | red |
| 3 | Sync signal output | |
| 5 | Digital output OK 0/ 24 V | pink |
| 6 | Distance output 4...20 mA (0...20 mA)* | blue |
| 8 | Mass 0 V | yellow |
| 14 | Analogue Mass 0 V | brown |
| 15 | Sync signal input | |
| 16 | Digital output MAX, 0/ 24 V | purple |
| 17 | Distance input 0...5V | |
| 18 | Mass | |
| 19 | Digital output MIN, 0/ 24 V | black |
| 20 | Light intensity output 0...10 V | grey |
| 21 | +24 V supply | green |
| Housing | EMV | screen |

*optional



Electronics LED Status

| LED | Function | Color | operating |
|-------|-------------------------|--------|------------------|
| Power | Power ok | green | lights up |
| Link | Ethernet Link operating | yellow | lights up |
| 10 | Ethernet Link activity | yellow | flashing rapidly |
| MAX | maximum threshold | red | lights up |
| OK | object within range | green | lights up |
| MIN | minimum threshold | red | lights up |
| Error | FPGA self test ok | red | off |
| | object out of range | red | lights up |

LAM-S Dip switch / filter settings

| Frequency | S1 | S2 | S3 | S4 | S5 | S6 |
|-----------|----|----|----|----|----|----|
| 10 kHz | - | - | - | - | - | - |
| 7 kHz | X | - | - | - | - | - |
| 4 kHz | - | X | - | - | - | - |
| 1 kHz | - | X | X | - | - | - |
| 250 Hz | - | - | - | X | - | - |
| 100 Hz | - | - | - | - | X | - |
| 25 Hz | - | - | X | X | - | X |
| 20 Hz | X | X | X | X | X | X |

X = switch closed

- = switch open

Factory setting: S1 + S2 closed

LAM-F Dip switch / filter settings

| Frequency | S1 | S2 | S3 | S4 | S5 | S6 |
|-----------|----|----|----|----|----|----|
| 100 kHz | - | - | - | - | - | - |
| 70 kHz | X | - | - | - | - | - |
| 40 kHz | X | X | - | - | - | - |
| 10 kHz | - | X | X | - | - | - |
| 2,5 kHz | - | - | - | X | - | - |
| 1 kHz | - | - | - | - | X | - |
| 250 Hz | - | - | - | - | X | X |
| 230 Hz | X | X | X | X | X | X |

X = switch closed

- = switch open

Factory setting: S1 + S2 closed



The Dip-switch (under the cover inside the lid for the electronics unit) is used to adjust the frequency of the low pass filter. Switch 1 is on the left, switch 6 on the right.

Never change the potentiometers.

The internal sampling rate of the sensor is not impacted by the Dip-Switch-settings. The filter frequencies specified correspond with the -3 db bandwidth of the low pass filter. Higher frequencies and noise are reduced more and more.

Example: Set to 2.5 kHz a recorded oscillation of a frequency of 2 kHz is transmitted without considerable reduction. A frequency of 10 kHz, however, would be severely reduced.

ETHERNET CABLE PIN ASSIGNMENTS, RJ45, CROSSED

| PIN | Signal | Plug A |
|-----|--------------------|---------------|
| 1 | Transmitted data + | green + white |
| 2 | Transmitted data - | green + white |
| 3 | Date received + | red + white |
| 4 | not used - | blue |
| 5 | not used + | blue + white |
| 6 | Date received - | red + white |
| 7 | not used + | brown + white |
| 8 | not used - | brown |

| PIN | Signal | Plug B, crossed |
|-----|--------------------|-----------------|
| 1 | Date received + | red + white |
| 2 | Date received - | red |
| 3 | Transmitted data + | green + white |
| 4 | not used - | blue |
| 5 | not used + | blue + white |
| 6 | Transmitted data - | green |
| 7 | not used + | brown + white |
| 8 | not used - | brown |

Hint: direct connection between sensor and network card requires a cross Ethernet cable.

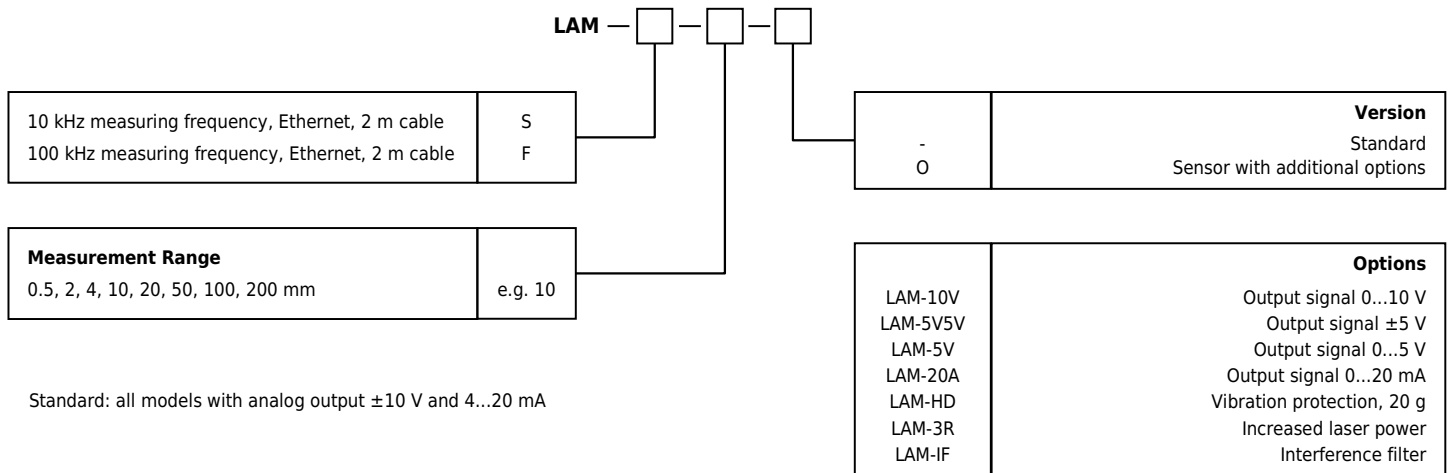
If an Ethernet-switch is interconnected, Ethernet cables assigned 1:1 can be used. If the Ethernet-switch automatically recognises the line polarity due to its "Autosense + AutoMDI"-function it doesn't matter if the cables used are assigned 1:1 or crossed.

INCLUDED IN DELIVERY - SERIES LAM

- Sensor with 2 m sensor cable
- External electronics
- 25 pin SUB-D plug, solderable
- Test log



ORDER CODE



OPTIONS AND ACCESSORIES

Accessories

| | |
|-----------|--|
| LAM-AG | Protective glass replacement (2 pieces) |
| LAM-KUEHL | Heat sink, attaches to sensor from outside (only on request) |

Options

| | |
|----------|--|
| LAM-10V | Signal output 0...10 V |
| LAM-5V5V | Signal output ± 5 V |
| LAM-5V | Signal output 0...5 V |
| LAM-20A | Signal output 0...20 mA |
| LAM-HD | Sensor head vibration protection: 20 g / 1 kHz |
| LAM-3R | Increased laser power |
| LAM-IF | Interference filter |



General safety instructions

Attention radiation laser.

Do not stare into beam.

Do not point the laser beam towards someone's eye.

It is recommended to stop the beam by a matte object or matte metal shield.

Laser regulations require the power to the sensor be switched off when turning off the whole system this sensor is part off.

Subject to change without prior notice.

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